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The E. W. Bliss Company is a manufacturer of machine tools founded by Eliphalet Williams Bliss. The company was based in Brooklyn, New York and is now based in Hastings, Michigan as BCN Technical Services.. History. In 1857, Bliss formed a partnership with John Mays. Under the name of Mays & Bliss, they engaged in the machine press and die business. In 1871, Mays sold his share of the business ...

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This article explains the operation of the D46H-002 Combination Clutch and Motor Control found on a G.W. Bliss Punch Press. The schematic was last updated 3/31/1981(see appendix). An Excel based

simulator has been developed that predicts relay logic outputs based on the schematic and helped in the debugging of the controller.

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